



BOSTIK PVC PRIMER

PVC PRIMER FOR BOSTIK PVC PIPE CEMENT

TECHNICAL DATA SHEET. September 2025 – Version 2

SMART ADVANTAGES

- Unique, easy to use 'dauber' applicator included in cap
- Colour coded packaging for easy product selection
- Ready for use – no mixing required

DESCRIPTION

Bostik PVC Primer is used to prepare the jointing surface prior to solvent cement application. Thoroughly prime PVC pipe ends and inside the PVC fittings to degrease surface and remove glossy finish.

FUNCTIONAL CHARACTERISTICS

- Good application viscosity; easily applied with minimal dripping
- Suitable for water potable applications – meets AS/NZS 4020.

TECHNICAL CHARACTERISTICS

Properties	Value
Colour	Red
Viscosity	Thin liquid
Application temperature	5°C and 30°C
Specification	AS/NZS3879 Solvent cements and priming fluids for PVC (PVC-U and PVC-M) and ABS and ASA pipes and fittings

INSTALLATION

PREPARATION

- Jointing procedure must be in compliance with the most current edition of AS/NZS 2032: Installation of PVC pipe systems.
- Cut the end of the pipe square and remove all burrs and sharp edges from the inside and outside of the pipe.

- Check the dry fit of the pipe and fitting before priming fluid/cement application. Check and ensure for proper interference fit.
- With the pipe fully engaged in the fitting, mark the pipe with a witness mark at a distance equal to full fitting depth. Use a pencil to mark the pipe. Do not score the pipe. The priming fluid and cement must be coated slightly beyond the witness mark on the pipe.
- Ensure the pipes and fittings are dry and clean. Wipe any moisture and dirt off the outside surface of the pipe and inside surface of the fitting with a CLEAN rag. Do not use oily/dirty rags.

APPLICATION

Jointing of pipe

- Thoroughly prime the inside of the fitting and external surface of the pipe with PVC Priming Fluid Red. Do not use dirty rags. Ensure 100% of the joint areas are covered with priming fluid. Ensure the application of the cement can occur immediately after primer application.
- For application of PVC pipe cements consult the technical data sheets accordingly.

LIMITATIONS

- At temperatures greater than 30°C, rapid evaporation of solvent can occur before the solvents can penetrate the pipe surfaces. This may prevent a satisfactory bond and lead to a dry joint resulting in a failed bond.
- Always re-coat the pipe and fitting if the adhesive dries during application.
- When not in use ensure the lid is tightly secured on cement and priming fluid bottles. Evaporation of the solvent will affect the performance of the product.
- This product is not suitable for use in hot water systems.
- Application to larger diameter pipes may require a larger brush than that supplied. If a small brush is used on large diameter pipes and fittings, application time and full coverage of the pipe and fitting can take too long resulting in dry joints.
- Coloured cements and primers will leave a permanent stain. There is no known cleaning agent. The stain may fade over time or in direct sunlight.

Important Notes

It is recommended that this product is fully evaluated as suitable for the application methods to be employed and for suitability of performance both initially and for the expected life of your product under the condition it is expected to withstand.

CLEANING

Wash hands with soap and water. There is no cleaning agent to remove dye stains left from primer.

STORAGE

Store in cool, dry conditions out of direct sunlight below 25°C and away from naked flame or sources of heat. Store according to Dangerous Goods regulations. Shelf life is 3 years if stored in cool, dry conditions in original, unopened containers.

DISPOSAL

Empty containers, once dry, may be disposed of via local landfill.
If spilt, beware of flammable vapours. Absorb product with clay, sand or earth. Collect in properly labelled metal containers. Dispose of according to local authority regulations. Do not dispose of down drains or into waterways. Fully dried material is not hazardous.

PACKAGING

Size	Product codes
4L /C4	30633723
500mL/ C10	30613013
250mL/ C10	30840469

HEALTH AND SAFETY

Highly flammable – keep away from heat,
Sparks and open flame
Use with adequate ventilation
Wear gloves

DISCLAIMER

Bostik offers this Technical Data Sheet ("TDS") for descriptive and informational use only. It is not a warranty, a contract or a substitute for expert or professional advice. Please also see the local product Safety Data Sheet for health and safety considerations.

The statements, technical information, data, and recommendations contained in this TDS are provided 'AS IS' and are not warranted or guaranteed in any way. They represent typical results for the products and are based on Bostik's research only. Since the conditions and methods of use of the products are beyond our control, Bostik expressly disclaims any and all liability and damages of whatever kind or nature that may arise from any use of the products, the results therefrom, or reliance on the information contained herein.

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Keep out of reach of children

Keep closed when not in use

Product Safety Data Sheet must be read and understood before use. These are available on request and via the websites. Visit www.bostik.co.nz for copies.

For emergency information contact the National Poisons Information Centre, phone 0800 764 766 (0800 POISON) or CHEMCALL, phone 0800 243 622.

BOSTIK HOTLINE

Smart help 0508 222 777

